

### BIOMASS CHP SOLUTIONS TO DECARBONIZE **AGRICULTURE**

### 1MWE CHP GASIFYING BIOMASS FOR ON-FARM CONSUMPTION

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COGEN





#### **SUMMARY**

- Presentation and BIOLIZA'S value proposal
- Gasification as a feasible technology
- Application to the olive oil sector
- 1 MWe CHP biomass gasification plant
- Conclusions



## JOSÉ A. LA CAL, PHD











Industrial Engineer. Universidad Politécnica de Madrid, October, 1994 Executive MBA.
Escuela
Superior de
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Doctor by the Universidad de Jaén (Spain).
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Associate
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EOI Approved Professor for the areas of Energy and Renewable Energies since 2011

Bioenergy consultant in the Dominican Republic since 2019

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### BIOLIZA



It is a Company Based on the Knowledge of the University of Jaén, established in 2014.



We offer solutions for the energy valorization of residual biomass through gasification technology



Our business lines are: Engineering, Consulting, Training and project development



### VALUE PROPOSAL

Cost reduction and income generation (competitiveness)

Self-reliance (strategy)

Bioeconomy

Energy efficiency and use of renewable energies (sustainability)

Technology (innovation)



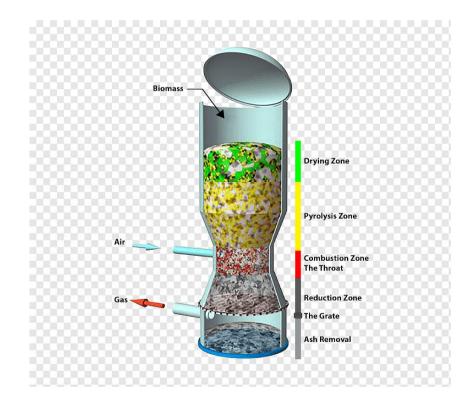
# THE GASIFICATION AS TECNOLOGY

- What does it consist of?
- Biomass properties
- Syngas and biochar applications
- Advantages and disadvantages
- Competitiveness



### HOW DOES IT WORK?







### BIOMASS: PROPERTIES

Humidity < 20%

Size grain between 5 – 15 mm

Bulk density > 450 kg/m<sup>3</sup>

Ash content < 5%



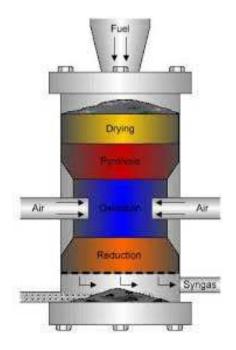






### OUR TECHNOLOGY

#### Downdraft



#### Advantages:

Small power < 1 MW	
Simple construction	
Lower tar production	
Suitable for use of the syngas in set engines	
High efficiency in biomass conversion	

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### THE SYNGAS

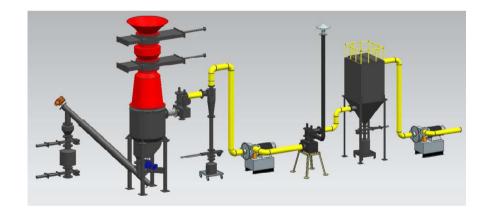
Gas Parameters	Unit	SAMPLE 1	SAMPLE 2
H <sub>2</sub>	%	19.28	19.81
O <sub>2</sub>	%	0.0	0.0
N <sub>2</sub>	%	45.91	48.67
CH <sub>4</sub>	%	2.74	2.42
со	%	15.09	15.59
CO <sub>2</sub>	%	16.98	13.51
Calorific Value	(HHV) kcal/Nm <sup>3</sup>	1336.11	1338.12
Average Calorific Value	(HHV) kcal/Nm <sup>3</sup>	1337.11	





### SYNGAS APPLICATIONS:

#### Thermal energy for drying

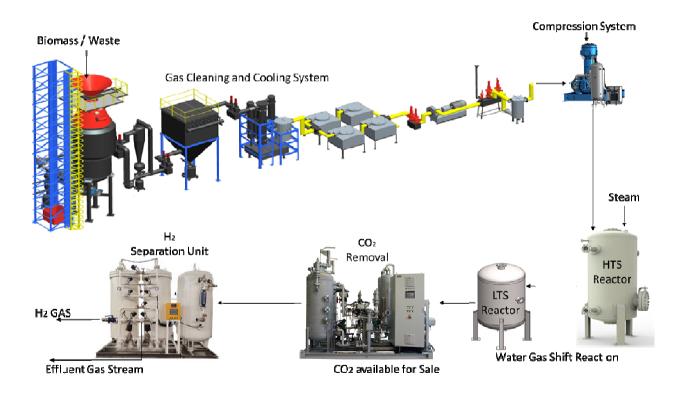


#### Power





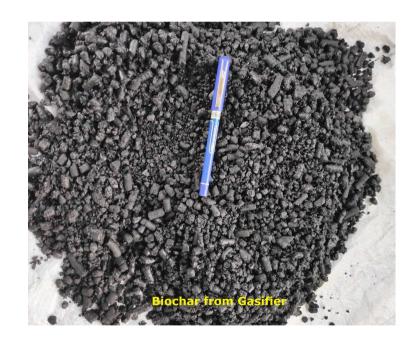
### GREEN HYDROGEN





### BIOCHAR

#### Biochar from gasifier



#### Properties:

 $(1 \dagger Biochar = 3.0 \dagger CO_2)$ 

Porous structure

(1 t Biochar = 4 t waste)

Water retention capacity

Reduces soil acidity and improves aeration



### BIOCHAR COMPOSITION

Type of biomass	Wet Olive Pomace Pellets Discharge	
Moisture content on wet basis, %	38.38	
Ash % on dry basis	26.49	
Volatile % on dry basis	6.93	
Fixed carbon, % on dry basis	66.58	
Bulk density, kg/m3	675	
Size (in mm)	05 to 20	
Calorific Value, kcal/kg (HHV) (on dry basis)	5841	
Ignition test	Burns easily	
Flow ability test	Flows easily	





### GASIFICATION ADVANTAGES:



Wide range of biomass and waste



Versatility (EE, TE, steam, H2 green, ...)



Modularity



High energy efficiency (>65%)



# APPLICATION TO THE OLIVE OIL SECTOR IN SPAIN

- □ Circular economy
- Bioeconomy
- □ Self-production
- Costs reduction
- Sustainability
- Marketing



#### OUR PROJECT BASED ON OLIVE OIL INDUSTRY BIOMASS GASIFICATION

- □ Input: 7,500 t/a OGS
- □ Syngas power: 4,3 MWt
- □ Energy efficiency: 62,5 %
- Net electrical power: 0,8MW
- Thermal power ≈ 2,4 MWt (hot water + exhaust pipes)
- Biochar production: 1,250 t/a

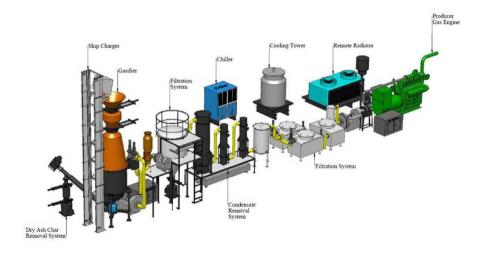


### PILOT PROJECT

#### Mass balance

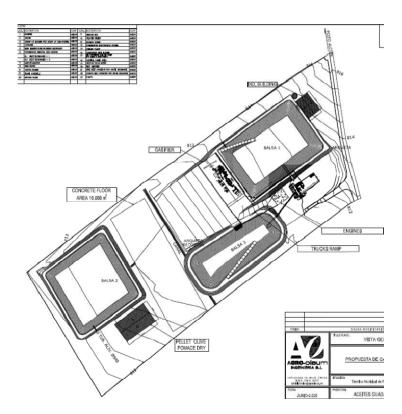
#### 14.341 t/a ALPECHÍN 48.500 t/a CENTRIFLIGACIÓN OGH (70 % H) DESHUESADO 727 t/a ACEITE DE ORUJO 3 FASES 33.431 t/a 3.500 t/año OGHDD 1.500 t/año HUESO HÚMEDO (60 %H) COMPRADO (40 % H) (35 % H) NATURAL INDUSTRIAL 1.026 kWt AGUA CALIENTE (BATIDO REPASO) 14.858 t/a OGS 3.527 t/año HUESO SECO (10 % H) (10 % H) PELETIZADO 517 t/a OGSP 2.327 Nm3/h GASIFICACIÓN 14.858 t/a 1.127 t/a BIO-CHAR

#### Layout

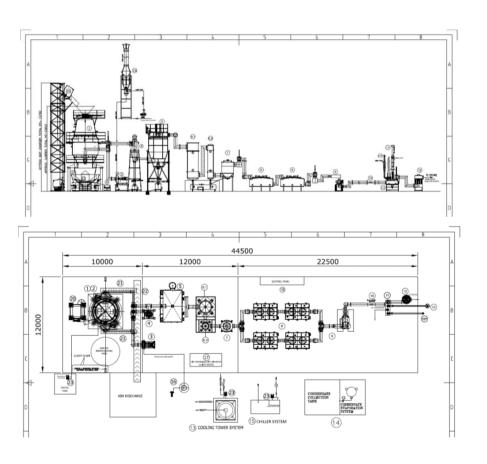




### DRAWINGS



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### PLANT GENERAL VIEW







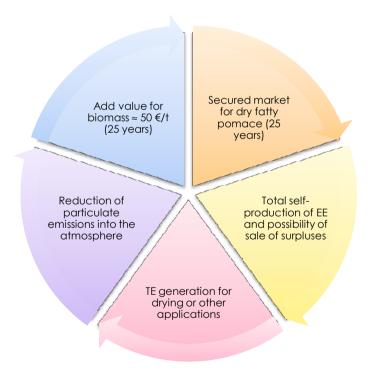
# MAIN CONCLUSIONS:

- Versatile technology for a wide range of biomass and waste
- Possibility of using the syngas for renewable energy generation or for green H2
- Obtaining biochar as a byproduct of the process
- Projects based on the new paradigms of the economy: circular, bioeconomy
- Alignment with the UN SDGs





# ADD VALUE FOR THE RESIDUAL BIOMASS







# THANKS FOR YOUR ATTENTION!

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